

CORRIGENDUM 1

We hereby issue the Corrigendum for the Bid Ref No. **BMPCL:2024-25:OT:DTC:MILK COLLECTION ACCESSORIES:01**  
The detail of the Modificaitons as follows

Bid Ref No. **BMPCL:2024-25:OT:DTC:MILK COLLECTION ACCESSORIES:01**

Items -- Milk Collection Accessories.

The modifications in the specifications is done as per detail given below-

ANNEXURE - I

Technical Specifications : Scope of Work for Milk Collection Accessories

**TECHNICAL SPECIFICATIONS**

**General:** The milk collection accessories shall be made from stainless steel conforming to AISI 304. Only TIG welding process shall be used wherever welding is required. All the accessories shall be free from sharp edges and cavities. Weld joints shall be ground smooth. The surface finishes shall be minimum 150 grit from inside as well as outside.

S.No	Description of Material	Existing Specifications	Revised/Modified Specifications
1	Sampling dippers 100 ml	Milk Sampler made from 1.2 mm thick SS 304, Minimum weight 90 gms & Volume 100 ml, Tag welded 360 mm long rod, Top Dia: 52±1 mm, Bottom Dia: 40±1 mm, Height: 60±1mm	No Change
2	Sample bottle SS (Milk Sample)	Capacity 100 ml. The bottle shall be made out of Stainless Steel AISI 304 sheet 1.2 mm thick. The bottle shall be made by pressing from blank. The diameter (OD) of the bottle shall be 42 mm so that it can be easily placed in bottle stand. The length of the bottle shall be 75 mm, with the top 5 mm height flared outward to make it suitable for a firm finger grip.	Capacity 100 ml.The bottle shall be made out of Stainless Steel AISI 304 sheet 1.2 mm thick. The bottle shall be made by pressing from blank. The diameter (OD) of the bottle shall be 42 mm so that it can be easily placed in bottle stand. The length of the bottle shall be 75 mm, with the top 5 mm height flared outward to make it suitable for a firm finger grip. Min.Weight : 60 gms
3	Test tubes (15*150 mm) /standard	Test Tube (15 x 150 ml )/standard with one mark at 10 ml, Make – Borosil	GlassTest tubes with rim (15* 150 mm) Make - Borosil
4	Test tubes stand PVC 12 hole	Suitable for handling Both (15 x 150 ml ) & (18 x 150 ml) Test Tubes	No Change
5	Plastic Beakers 500 ml	Plastic Beakers 500 ml, plastic good quality with clear visibility of marking	No Change

S.No	Description of Material	Existing Specifications	Revised/Modified Specifications
6	Plastic Beakers 250 ml	Plastic Beakers 250 ml, plastic good quality with clear visibility of marking	No Change
7	SS 304 Plunger for Milk Can	Plunger shall be made out of SS304, Minimum weight 650 gms, Length of Rod is 850±1mm, Rod Diameter 8±1mm, and the Disc Dia is 165±1mm having 6 holes of 14±1mm diagonally equally spaced, Minimum Thickness of the Disc is 1.20 mm.	No Change
8	Sample bottle stand 24 hole	<p>The stand shall be made out of Stainless Steel AISI 304 sheet 1.2 mm thick. On the top plate, 24 nos. holes each 43 mm dia. shall be made for placing the sample bottles. All the bending of sides and edges shall be smooth &amp; wrinkle free. Welding of the corner joint shall be done by TIG welding from both the sides and joints shall be ground smooth, free from any cavities. Finish of the stand from both the sides shall be minimum 150 grit. Sharp edges of the stand shall be rounded off. Typical dimensions of the sample bottle stand are mentioned below:</p> <p>Thickness of Sheet : 1.2 mm  Length of stand : 455 mm  Breadth of stand : 180 mm  Height of stand : 50 mm  No. of holes on top plate : 24  Dia. of holes on top plate : 43 +/- 0.5 mm</p>	<p>The stand shall be made out of Stainless Steel AISI 304 sheet 1.2 mm thick. On the top plate, 24 nos. holes each 43 mm dia. shall be made for placing the sample bottles. All the bending of sides and edges shall be smooth &amp; wrinkle free. Welding of the corner joint shall be done by TIG welding from both the sides and joints shall be ground smooth, free from any cavities. Finish of the stand from both the sides shall be minimum 150 grit. Sharp edges of the stand shall be rounded off. Typical dimensions of the sample bottle stand are mentioned below:</p> <p>Thickness of Sheet : 1.2 mm  Length of stand : 455 mm  Breadth of stand : 180 mm  Height of stand : 50 mm  No. of holes on top plate : 24  Dia. of holes on top plate : 43 +/- 0.5 mm  Min. Weight : 1600 gms</p>

S.No	Description of Material	Existing Specifications	Revised/Modified Specifications
9	Funnel with Strainer	SS 304 Grade material having Top Dia:320mm, Bottom Dia:127±2mm, Height:190±2mm, Thickness: 1.2mm, Strainer diameter : 127 mm +/- 0.5	SS304 Grade material having Top Dia:320mm, Bottom Dia:127±2mm, Height:190±2mm, Thickness: 1.2mm, Strainer diameter : 127 mm +/- 0.5mm Min. Weight : 1600 gms (including strainer sieve and ring)
10	Strainer Sieve	The SS filter shall be round in shape and properly fixed at the periphery by SS strip ring. Mesh Size: 60, Made of SS 304, The filter shall be rested in a grooved step in the funnel. The funnel shall be free from any sharp edges or cavity. The welding shall be done by TIG method only. Finish of the surface shall be minimum 150 grit	No Change
11	Measure 500 ml	plastic good quality with clear visibility of marking	No Change
12	SS Bucket (10 Liter)	Milk Bucket made from SS 304, seamless of 10 Liter capacity, Minimum Weight 1500 gms.	No Change